

Work Order ID 65481

January 18, 2011 11:48:35 AM



Page 1

Item ID: D350-578-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 1/17/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/18/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

8/6/11

CL 11-01-18

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/1/18

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/6/11

40

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Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 1/17/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/18/11 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>11</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/1/19

11/01/19
MF
11-01-19

Picklist Print

January 18, 2011 11:48:32 AM

Page 1

3

Work Order ID: 65481



Parent Item: D350-578-011



Parent Item Name: Bearpaw

Start Date: 1/17/11

Required Date: 1/18/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No			160	Each	464.0000	12	12			



11/1/11

Location	Loc Qty	Loc Code
ST358	464	
116419	400	
116549	64	

D2182B
Rubber Cushion



Manufactured No 160 f 191.5960 2.5



12
11/1/11

Location	Loc Qty	Loc Code
ST410	191.596	
63413	191.596	

Cut qty 6 at 5.00" long
D2274



Manufactured No 160 Each 282.0000 12



12
11/1/11

Radius Block

Location	Loc Qty	Loc Code
ST010	282	
61361	1	
63990	6	
64771	75	
65047	200	

D2432
206 (24") Bearpaw



Manufactured No 160 Each 0.0000 2



12
B64972 11/1/11 (2)

Picklist Print

January 18, 2011 11:48:32 AM

Work Order ID: 65481

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 1/17/11

Required Date: 1/18/11

Start Qty: 1.00

Required Qty: 1.00

D2438

Manufactured No

160

Each

15.0000



Clamp



6
1/1/11

Location

Loc Qty

Loc Code

ST256

15

63999

15

D2529

Manufactured No

160

Each

720.0000



Washer



6
1/1/11

Location

Loc Qty

Loc Code

ST017

720

64127

720

MS21042L4

Purchased No

160

Each

4,532.000



Nut



12
1/1/11

Location

Loc Qty

Loc Code

ST300

4532

1123143

2

115589

10

115621

85

116188

3500

116548

935

12

Picklist Print

Page 3

January 18, 2011 11:48:33 AM

Work Order ID: 65481

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 1/17/11

Required Date: 1/18/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

160

Each

2,525.000

24

24



11/16304 1/1/18

Washer

Location

Loc Qty

Loc Code

ST297

2162

116304

2162

ST298

363

110914

4

115622

38

116025

118

116289

203

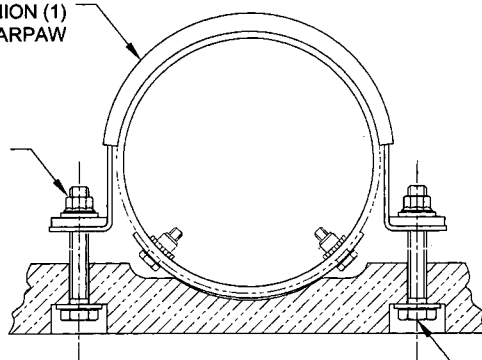
January 18, 2011 11:48:33 AM

Shop Packet Print

Page 3

D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



REFERENCE ON

ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A
Figure 4 – Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
12		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)